



Dart Aerospace Ltd.
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Canada

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D2565-307
Job Sheet 208253



Part No: D2565-307

Job Qty: 2 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/13/20

Job Tracking No:

Due Date: 3/13/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP: A 02.06.10 New Issue NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	2 pcs	3/13/20		0.00	2.00	Small Fab - Brake - 1		GP 20-03-13.
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	2 pcs	3/13/20		0.00	0.17	Small Fab - 1 - B4B		1/20/3/13
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
120	QC 5	2 pcs	3/13/20		0.00	0.00	QC 5 - 10		DAS 40 MAR 13 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		



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Container No: S263433



Part: D2565-307

Job No: 208253

Serial No/Batch: S263433

Revision: E

Inspection:

Exp Date:

Instructions: Various STC's

Date: 03/13/20

130 Powdercoat - 2 White GI(S)- B4B	2 pcs	3/13/20	0.00 0.10	QC 5 - 61	
				QC 5 - 81	
				Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	BEB20-03-13
				Powdercoat - 3 - B4B	
140 QC 3	2 pcs	3/13/20	0.00 0.00	Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	M 20-3-13
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
150 Packaging 3-1 - Stock - B4B	2 pcs	3/13/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

DAS
15
9-89

DAS
84
9-89

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	2	3/13/20	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	21

Part Op **100** - Punch as per Dwg D2565 using DT 8313
 Descriptions: **110** - Deburr
120 - QC5- Inspect part completeness to step on W/O
130 - START TIME: 1:15 OVEN TEMPERATURE: 320° FINISH TIME: 1:45
140 - QC3- Inspect Part Finish Standard Process
150 - Identify as per dwg & Stock Location: _____
160 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4.5000 ft (2.25 ea)	100-Small Fab - Brake NC	<u>5257891</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	5	53	0

Part Specifications
Specifications could not be found.

Plex 3/13/20 11:17 AM dart.lacelle.linda